
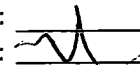
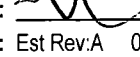


Date: Friday, 08/02/2008 12:01:17 PM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : ANGLE	
Job Number : 37306		
Estimate Number : 13169		
P.O. Number :	Part Number : D37301	
This Issue : 08/02/2008 S.O. No. :	Drawing Number : D3730 U/R	
Prsht Rev. : NC	Project Number : N/A	
First Issue : / / Type : MACHINED PARTS	Drawing Revision : U/R	
Previous Run :	Material :	
Written By : 	Due Date : 11/02/2008	Qty: 16 Um: Each
Checked & Approved By : 		
Comment : Est Rev:A 08-01-30 new issue DD verified by:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	D6207	Angle Extrusion 1x1x.125
-----	-------	--------------------------



Comment: Qty.: 0.1749 f(s)/Unit Total: 2.7989 f(s)
D6207 angle extrusion
Batch: 35960

Handwritten: 08-02-09 16

2.0	MILLING CONV.	CONVENTIONAL MILLING MACHINE
-----	---------------	------------------------------



Comment: 1- Mill as per dwg D3730

2-Debur

Handwritten: 08-02-11 16

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

Handwritten: 08-02-11 16

4.0	QC8	SECOND CHECK
-----	-----	--------------



Comment: SECOND CHECK

Handwritten: J.F. 08/02/11 (16)

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- Grind radius as per dwg D3730

2- Debur if necessary

Handwritten: 08-02-11 16

Handwritten: 08-02-11 16

Handwritten: 08-02-12 16

5b Acid Etch + Alodine

5c

QC 3 Inspect Powder Coat / chemical Conversion FF 08-02-12 (16)

Date: Friday, 08/02/2008 12:01:17 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ANGLE

Job Number: 37306

Part Number: D37301

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/02/11/16

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 1117

08.02.12 16

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

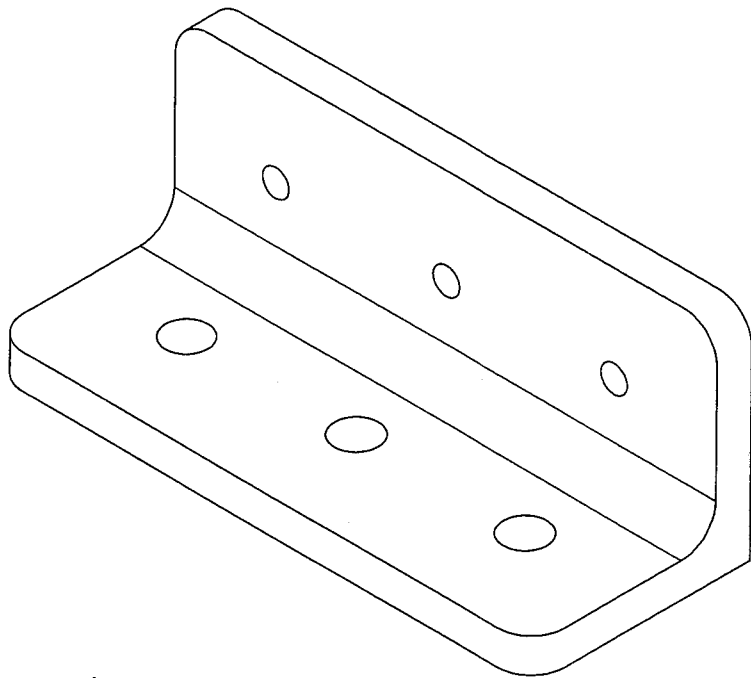


08.02.12

POSITIVE RECALL

EFFECTIVE 08/02/08 AUTH 1

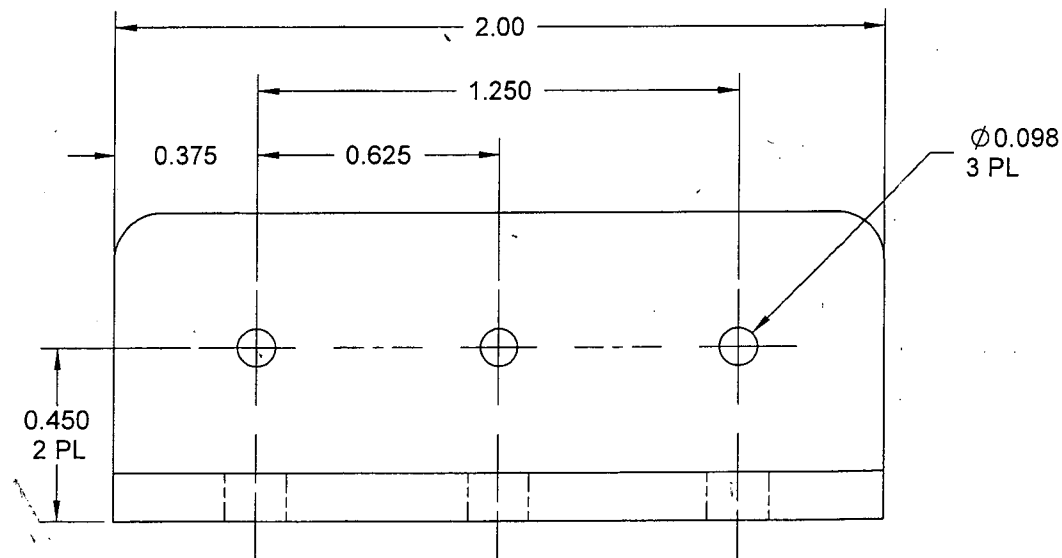
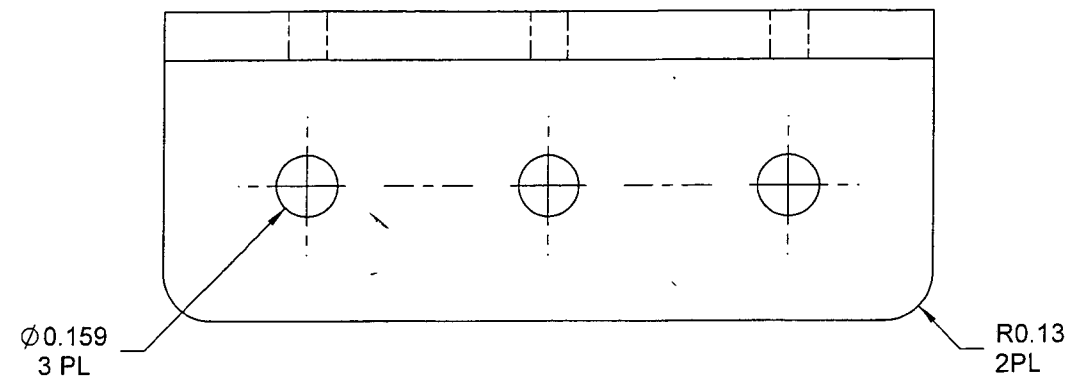
RELEASED 08.02.12 DATE 13



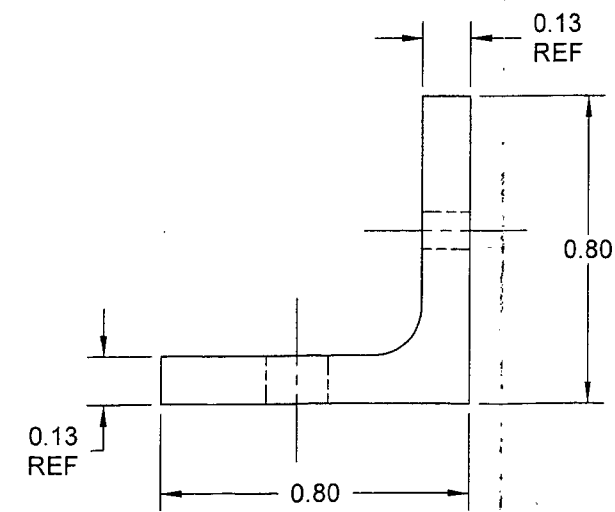
PRELIMINARY ISSUE
ASS 08.02.08

- NOTES:
- 1) MATERIAL: MAKE FROM D6207 OR D6203 EXTRUSION
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.04 lbs

A	NEW ISSUE		AJS	08.01.31
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN				
CHECKED		DRAWING NO.	REV. A	
MFG. APPR.		D3730	SHEET 1 OF 2	
APPROVED		TITLE	SCALE	
DE APPR.		ANGLE	NTS	
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D3730-1 ANGLE



PRELIMINARY ISSUE
 ASS 08.02.08

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